

DESCRIPTION:

SK-E200 is a two component water-based epoxy with excellent adhesion and rapid cure times. Its unique chemistry provides short recoat times and good low-temperature curing. This material has little odor, applies easily and adheres to damp concrete. SK-E200 was designed for use as a fast curing primer under epoxy, acrylic, polyurethane and polyurea materials. It may also be used as a base coat in fast turnaround color chip systems. Recoat times range from 30 minutes to 90 minutes depending on film thickness, curing conditions and the type of top coat used. SK-E200 is ideally suited as a primer over properly neutralized interior acid stains where odor cannot be tolerated. SK-E200 primer with SK-P100 or SK-P501 top coats may be accomplished in one trip to the jobsite. Fewer trips to the jobsite result in reduction of labor costs.

USES:

- Fast Curing Epoxy Primer
- Base Coat
- Damp Concrete

CHEMICAL COMPOSITION:

Epoxy resin dispersion crosslinked with a water-soluble amine adduct.

COLORS:

Available in 16 standard colors, plus clear.

**MOISTURE VAPOR EMISSIONS PRECAUTIONS:**

All concrete floors not poured over an effective moisture vapor retarder are subject to possible moisture vapor transmission that may lead to blistering and failure of the coating system. It is the coating applicator's responsibility to conduct calcium chloride testing in compliance with ASTM F1869, or relative humidity probe testing in compliance with ASTM-F2170, to determine if excessive levels of vapor emissions are present before applying any coatings. Arizona Polymer Flooring offers **S-1300 Pene-Krete®** for cementitious overlay products and **VaporSolve® Moisture Remediation** systems for resinous floor coatings. Consult our technical service department. Arizona Polymer Flooring and its sales agents will not be responsible for coating failures due to undetected moisture vapor emissions.

SURFACE PREPARATION:

Concrete must be cured 30 days and be clean, structurally sound, and free of wax, loose paint or curing compounds. Surface may be damp, but standing water should be removed. Concrete should be shot-blasted, acid etched or diamond ground to achieve a minimum 5 mil profile. If acid etched, use of a floor machine with a nylogrit brush is required. Etched surface must be neutralized with ammonia and water or APF Super Base Neutralizer and water. Carefully follow the guidelines listed in the **Super-Krete Products Surface Preparation Manual**. If surface is prepared by diamond grinding, grind thoroughly to "open up" the surface. Vacuum concrete dust and rinse surface well. Previously coated surfaces must be mechanically cleaned and abraded with 80-100 grit sandpaper or sanding screen. If applied over acid stains, surface must be properly neutralized with Super Base Neutralizer or ammonia.

Super-Krete® Products is a Division of Arizona Polymer Flooring, Inc.

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SK-E200 032717



MIXING:

Mix only that amount of material that can be used in a 4-6 hour period. In very hot weather it is advisable to mix smaller batches to ensure good flow and workability. Premix both parts A and B before combining. Combining ratio is 2 parts A to 1 part B. Proportion the amounts carefully and mix for 2 full minutes using a low speed drill, scraping the bottom and sides of the mixing vessel. When using as a primer over concrete, reduce the material 15-20% with water (1 quart water to 1 ½ gallons of mixed material) to aid penetration. Subsequent coats may be applied without thinning.

APPLICATION RECOMMENDATIONS & COVERAGE:

SK-E200 is normally applied 200-300 sq. ft. per gallon by brush roller or airless sprayer. If trapped air in the substrate creates bubbles, continued rolling will cause them to disappear.

SHELF LIFE:

SK-E200 has a shelf life of 1 year when properly stored in an unopened container. Material should be stored at 55°-90° and no greater than 50% humidity. Ensure all lids are tightly sealed to ensure the longest lasting shelf-life.

PRECAUTIONS:

- *Handling Precautions:* Use only with adequate ventilation. Appropriate cartridge-type respirator must be used during application in confined areas. Avoid contact with skin; wear protective gloves. Read Safety Data Sheet before using.
- *Slip and Fall Precautions:* OSHA and the American Disabilities Act (ADA) have now set enforceable standards for slip-resistance on pedestrian surfaces. The current coefficient of friction required by ADA is .6 on level surfaces and .8 on ramps. Arizona Polymer Flooring recommends the use of angular slip-resistant aggregate in all coatings or flooring systems that may be exposed to wet, oily or greasy conditions. It is the contractor and end users' responsibility to provide a flooring system that meets current safety standards. Arizona Polymer Flooring or its sales agents will not be responsible for injury incurred in a slip and fall accident.

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TECHNICAL INFORMATION:

Physical Properties	
Mixing Ratio, by Volume	2-1
Solids Content (Pigmented), by Weight	54%
Solids Content (Pigmented), by Volume	46%
V.O.C.	50 grams/liter
Pot Life (77 degrees)	4-6 hours

Cure Times (77 degrees)	
Dry to Touch	30-60 minutes
Recoat	30-90 minutes

**Higher temperatures, lower humidity and increased air movement will accelerate cure times.
Lower temperatures and high humidity will lengthen cure times.*

Performance Properties	
Gloss (60 degrees)	85-90
Pencil Hardness (ASTM D-3363)	2H
Adhesion to damp concrete (ASTM D-451)	Concrete fails before loss of bond
Impact Resistance (ASTM D-2794)	Passes 120 inch-pound direct impact

LIMITATIONS:

- Clear material not suitable for exterior use.

WARRANTY:

Arizona Polymer Flooring guarantees that this product is free from manufacturing defects and complies with our published specifications. In the event that the buyer proves that the goods received do not conform to these specifications or were defectively manufactured, the buyer's remedies shall be limited to either the return of the goods and repayment of the purchase price or replacement of the defective material at the option of the seller. ARIZONA POLYMER FLOORING MAKES NO OTHER WARRANTY, EXPRESSED OR IMPLIED, AND ALL WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. Arizona Polymer Flooring shall not be liable for damages caused by application of its products over concrete with excessive moisture vapor transmission or alkalinity. Arizona Polymer Flooring shall not be liable for any injury incurred in a slip and fall accident. Manufacturer or seller shall not be liable for prospective profits or consequential damages resulting from the use of this product.

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